

QC Accredited Laboratory & Quality Control Department of Dideh Aray Hesam Co.

SEPCIFICATION

PRODUCT: Sultana Raisin		
Exporter:	DAH food	
Product Description	Sultana Raisin Dark brown (Non - Sulfured)	
Classification	Premium Dark brown Color	
Flavor	Typican & Sweet Raisin Flavor. Without Any Off Flavor.	
Odor	Characterestic, Sweet, Free From Musty, Moldy or Objectionable Odor.	

Defects Premium	Result
Pieces of stalk per 10 kg of fruit total pieces	>14mm long 1
Total pieces of stalk 5 pieces pf foreign vine material 2%	2% Max
Pieces of foreign fruit per 10 kg of fruit	1% Max
Embeded stalk immature berries	2% Max
Damaged berries	1% Max
Berries that have mould exceeding 12.5% of the surface area of each berry	1% Max
Berries that have leaf adhering exceeding 12.5% of the surface area of each berry	1% Max
Berries with dark color	1% Max
Stones	NIL

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Physical and Chemical Characterestics	Result		
Diameter, mm	95%. 8-10		
Length, mm	95%. 8-10		
Moisture (%)	Max 15		
Berry count per 100 g	Around 280 - 360 berries		
Cap stems (%)	Max 2		
Stalks Per Box	Max 2		
Sulfur (So2) added PPM	0		

DAH Co. Quality Control Department Prepared by: Maryam Karimi (Technical Expert)

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Microbiological Characterestics		Result	
Total Plate count (cfu/g)	<10000/g	
Yeasts		<1000/g	
Moulds		<10000/g	
E Coli		Not Detected	
Coli forms		<10/g	
Salmonella /25g		Not Detected/100 GR	
Storage:	humidity) place free from infestation Product to be stored 8° - 14° Celsius	I-vanitilated, cool, dry (less than 30% n, odors and extremes of temperature. Under these conditions, in the original has a recommended shelf life for 12 months.	
Processing Details:	Fruit will be passed through functional laser scanners (in L.S grade) and handipicked sorting (in AAA grade) and metal detectors to ensure that extraneous matter is not present.		
QA checks:	Test Limits Frequency		
		% Moisture < 15 % 2 hourly Target net weight continuous Metal detection continuous Visual inspection continuous Ochratoxin as required Certificate of Analysis on request.	
GMO statement:	This fruit is not genetically modified, nor does it contains any genetically modified material		
Allergens:	This fruit contains no known food allergens		

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